# THE MARK OF PERFECTION



# FST™ Stock Design

Wait until you shoulder the FST™ stock!

We have made a few changes which profoundly improve the fit, feel, and function — for both the serious target shooter and the hunter looking for more comfort and stability.

- New, functionally-superior thumb hole is larger and ergonomically contoured to allow your thumb and wrist to work together to "find" the position which is naturally most comfortable and stable. The large size also allows you to shoot while wearing gloves.
- The palm swell we have added to the pistol grip in combination with the functionally improved thumb hole - has the effect of making the stock feel like a natural extension of the shooter's arm.
- Finally, we increased the depth and width of the fore grip slightly for added safety, stability and control.

# Our Great New Ideas...

# Adjustable Travel Feature in Trigger

All "extreme™" series triggers are now equipped with an adjustable travel feature, making one of Hunter's best crossbow features even better. By simply turning an adjustment screw with an allen wrench, you can adjust the trigger's length of travel.

- Accommodates the individual preference of each hunter, providing the confidence that comes from knowing the trigger will fire at the optimum moment.
- Perfect for the precision or competition shooter who wants to eliminate as much travel as possible for a quick, crisp shot.
- Allows you to adjust the travel for different shooting circumstances or conditions. We have also "targetized" our RangeMaster Rear Sight Adjustment Mechanism by adding a thumb screw which allows you to lock your rear sight or scope bridge in place at the yardage you select (20-50 yards).

# Impregnated Finish on Critical Components

The trigger mechanism, barrel and wheels are the three metal components that most affect your shot and the delivery of your crossbow's energy and speed.

We first hard-coated the surface of these parts to provide them with a 60+ Rockwell finish that is considerably harder and more durable than standard anodize.

Then, we impregnated the finish with Teflon® to create a self-lubricated surface that dramatically reduces friction and wear for smoother, quieter operation and greater speed.

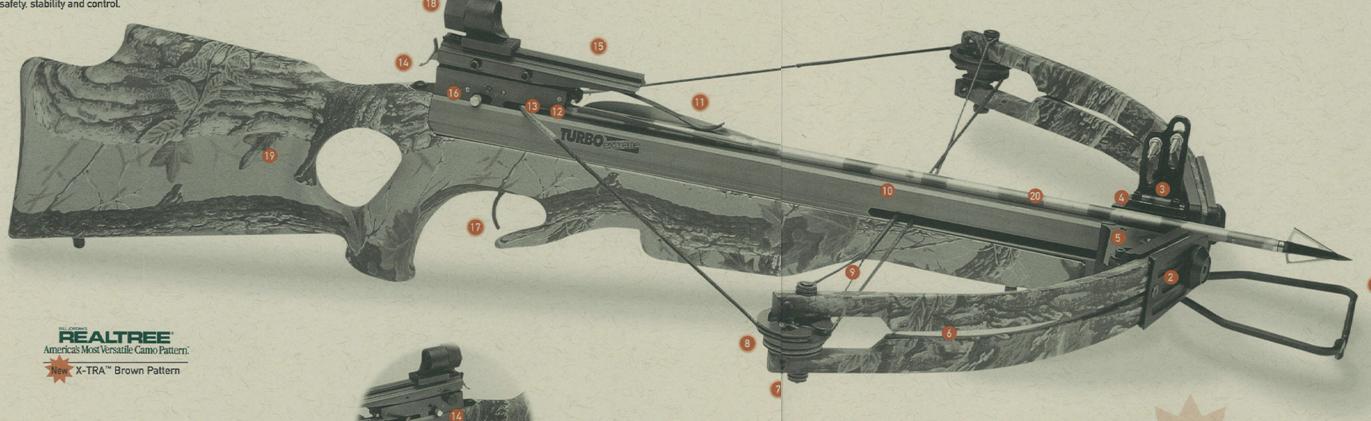
# ST™ Limb Design

Available only on "extreme" series crossbows, the ST™ limb features a split design along with a new fiberglass compounding concept that dramatically reduces limb recoil. The result is a smoother draw, quieter shot, and more stable delivery of energy to your arrow.

First introduced by or exclusive to

Hunter's Manufacturing

Company



# FEATURES

- Foot Stirrup: rust-free, lightweight aluminum
- CNC-Machined Aluminum Pivoting Limb Pockets: allow you to reduce the draw weight of any Hunter's Manufacturing crossbow by as much as 40 bs. - for those who prefer or
- 3 CNC-Machined Front Sight: dual stots are standard on all models but the HuntsMan<sup>11</sup>... mounts on either side of the riser - Note: the HuntsMan<sup>11</sup> front sight has only one sight pin slot
- VIBRA-CUSH™ Bow-To-Barrel Mounting System: patented vibration and sound dampening device that makes our crossbow whisper-quiet
- CNC-Machined Aluminum Riser: made to exacting tolerances...contains a locking setscrew system eliminating the need to continuously tighten the front end
- ST" Limb System: (available only on "extreme" series crossbows) reduces recoil and stress for smooth, quiet, and stable delivery of energy
- Power Limb Tip Caps": adds unmatched strength to limb tips, allowing increased performance
- CNC-Machined Aluminum Wheels: there are no plastic wheels on any Hunter's crossbow... 
  "extreme" series wheels are hard-coated and Tellon" impregnated
- Synthetic Yoked Cables: standard on all models but the HuntsMan\*\* Hunter's was the first to introduce this safe, no-teardrop system
- 10 ACRA-ANGLE Barrel: extruded aluminum angle design that prevents finger pinch and insures accurate cocking every time -"extreme" series barrels are hard-coated and Tetlon® impregnated
- 11 ACRA-ARROW Retention Spring: extra long to insure stable, consistent arrow flight
- DFI" System: patented unique Dry-Fire Inhibitor, prevents you from accidentally dryfiring your crossbow when an arrow is not in place
- 13 CLAWOVER\* String Catch: releases above the string rather than below it like most crossbows, insuring vibration-free travel along the flight deck
- Thumb-Operated RangeMaster Scope
  Adjustment Mechanism: with new
  'targetized' lock down system lets you
  effortlessly adjust scope yardage, in 10 yard
  increments from 20 to 50 yards, without taking
  your eye off the scope lincluded in trigger
  patent
- 15 CNC-Machined Aluminum Dovetail Scope Mount: comes standard as a 3/8" mount but also available in an optional 7/8" Weaver style
- 16 Ambidextrous Safety: engages when you cock your crossbow
- Ultra Smooth Trigger: patented: the best trigger in the industry you have to try it to believe it extreme "series triggers feature adjustable travel and are hard-coated and Tefton" impregnated
- Adjustable RangeMaster" Peep Sight: tocks in at any point along the dovetail scope mount to increase or decrease your field-of-view for eye comfort and variable light conditions
- FST "Stock: newly designed to feature a functionally-superior thumb hole, a palmswell pistol grip, and a larger fore grip... it will be standard on most models
- TURBO EX XX78 Crossbow Arrow: New this year from Hunter's, the first crossbow arrow available in the XX78 alloy for super straightness and superior stiffness a 2219 camp arrow with Hunter's neon polymer Super Brite blunt cap

# Hunter's Crossbow Accessories



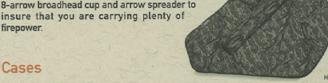
HCA-015 The Flipper™ - 4-Arrow Instant Detach Quiver

Attach and detach this popular quiver instantly by simply flipping two levers. It effortlessly slides in or out of mounting holes in the CNC machined riser. Equipped with a sturdy tree-hanging bracket, arrow spreader and a large broadhead cup with an anti-rattle foam liner. Both right and left-hand mounting.

### HCA-020 5-Arrow Side Mount Quiver

Solid, lightweight, and slim-lined, this versatile, high-quality quiver easily mounts on either side of the crossbow stock for right or left-hand shooters. Its large broadhead cup with anti-rattle foam liner holds five broadheads supported by a sturdy arrow

HCA-030 8-Arrow Side Mount Quiver Identical to the 5-Arrow Quiver except it has a larger 8-arrow broadhead cup and arrow spreader to insure that you are carrying plenty of



HCA-200 Deluxe Two-Pocket Crossbow Case in Mossy Oak® TREESTAND® Camo Without question, the best looking and most durable crossbow case made. This deluxe version includes a large pocket - which holds a pack of Hunter's crossbow arrows and a smaller accessory pocket for your miscellaneous paraphernalia.

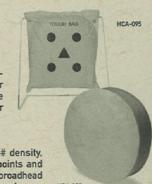
HCA-205 Standard Crossbow Case in Mossy Oak® TREESTAND® Camo Identical to Hunter's Deluxe Case but without pockets. Made to last, these cases come with extra-thick padding for optimum protection. The perfect case to protect your

# **Crossbow Targets**

HCA-095 Field Point Bag Target (w/stand) Large 25" x 25" surface makes this mildewresistant, durable practice target perfect for crossbows and compound bows using practice points. Effortlessly remove arrows with only your thumb and index finger.

HCA-100 Foam Broadhead Target

This large 25" x 25" ethafoam target with 6# density. provides plenty of stopping power for field points and broadheads. The perfect target to evaluate your broadhead impact and grouping before you head for the woods.



# Slings

HCA-001 Black Cordura®/Polar Fleece Sling HCA-005 REALTREE® X-TRA™ Cordura®/Polar Fleece Sling Mossy Oak® TREESTAND® Cordura/Polar Fleece Sling

Extra-quiet in the woods, these slings feature a longer design with non-slip, double-thick shoulder pads. They come with completely adjustable nylon straps and feature rugged construction to provide you years of hard use. Includes sling swivels.

### Miscellaneous Accessories

HCA-106 Portable Crossbow Press Absolute necessity for owners who enjoy doing their own maintenance

HCA-087 Poundage Conversion Kit

The perfect solution for anyone who has trouble cocking our 150# or 165# crossbow, but still wants more than enough speed and kinetic energy to harvest big game. Following simple instructions, convert the draw weight of your Hunter's Manufacturing crossbow from 150# - in 5# increments down to as low as 110# or the 165# model to as low as 125#.

HCA-110 String and Synthetic Cable Wax

Increases the life of your string and synthetic cables and prevents drying out by keeping them moist and resilient with this special blend of wax.

HCA-111 Flight Groove/Trigger Lube (6 cc container)

The finest multi-purpose lubricant available anywhere. Dramatically increases lubricity between metal surfaces and moving parts. Smooths and seals metal surfaces with no buildup or change in tolerances. Use occasionally to lubricate trigger parts and wheels and regularly to reduce friction on the flight groove and rail.

HCA-088 ACUdraw™ Hand Crank

Replacement hand crank for your ACUdraw™. Made of anodized aluminum with a free-spinning ergonomic polymer handle. The shape and textured surface of the handle fits safely and securely in the palm of your hand while cranking the mechanism.

HCA-089 ACUdraw™ Crank Holster

This handsome vinyl holster attaches securely to your belt or fanny pack and is custom made to accommodate the ACUdraw™ hand crank when it is not in use. Comes with a flap which covers the handle and snaps securely in place so that





HCA 085 4 Power x 1" Mini Crossbow Scope (with mounting rings) Perfectly proportioned for any crossbow - at only 7" long.

this light, compact scope features fully-coated optics, duplex cross hairs, and all-aluminum construction. An exceptional value, it comes with 3/8" base scope ring mounts.

HCA-083 MILLET® Red Dot Scope - 30mm - Zero-Power (with mounting rings) Considered by most to be the best in the industry. Hunter's has partnered with Millet to bring you the ultimate in red dot scopes. With eleven brightness settings, this illuminated red dot, zero-power scope delivers pinpoint accuracy and a wide angle view in all light conditions. Lightweight and compact, this all-aluminum scope comes with a tube extension lens shade and 3/8" base scope mount rings.

HCA 086 RangeMaster™ Scope/Sight Adjustment Mechanism

This kit contains two different sight adjustment cams. One cam (original design) is used along with a scope mount base accessory (HCA-080 or HCA-077) to add scope compatibility and thumb-operated range adjustment capability to the original HuntsMan ™ Advantage™ crossbow. The other (new design) offers smoother, improved operation you can upgrade to if your current crossbow contains a second-generation trigger housing (beginning part way through '95).

HCA-040 RangeMaster™ Tree Stand Sight

Bull's-eye-accurate between 5 and 35 yards, this pendulum style sight totally eliminates guesswork in estimating yardage. It is adjustable to fit on most of today's modern crossbows but requires bolt speed at or in excess of 250 fps for reliable results. Designed to be used from a tree stand mounted between 12 and 18 feet above ground.



A replacement accessory for the HuntsMan Advantage™ front sight (see HuntsMan photo), this single-pin sight mounts on either side of the riser. It can also be mounted opposite your tree stand sight for combination ground and tree-stand-level sighting capability. The accessory kit includes mounting screws, sight blade, and sight pin. Rust-free and sturdy aluminum construction.

### HCA-042 Standard Two-Slot Front Sight

New for '97, this sight is standard equipment on all Hunter's crossbows except the HuntsMan. Like the one-slot sight, it can mount on either side of the riser or opposite any other Hunter's front sight. Machined out of rust-free sturdy aluminum alloy: anodized and dyed black.



HCA-045 RangeMaster™ Micro Front Sight

A upgrade accessory - CNC-machined for accuracy, this is the finest front sight ever made for a crossbow. With micro-adjustable elevation and windage movement, this precision instrument mounts and locks securely to any Hunter's Manufacturing crossbow. Includes mounting screws, two sight pins and a third slot for an optional pin.

HCA-050 Standard Sight Pin
HCA-055 RangeMaster™ Micro Sight Pin Replacement or optional additional pins for the Standard Front Sight and the Micro Front Sigh



HCA-060 RangeMaster™ Peep Sight

Unique hexagonal peep sight comes with a locking set screw which allows you to position the peep any distance from your eye along virtually any standard 3/8" dovetail mounting base. This variableposition feature allows you to increase and decrease the field-ofview and to perceived diameter of the aperture for eye comfort and variable light conditions.

# Replacement and Conversion Accessories

8" RangeMaster™ Scope Mount Base	HCA-075	MAGNUM EXTREME™ & TURBO EXTREME™	
8" RangeMaster™ Scope Mount Base	HCA-077	Replacement String	HCA-119
angeMaster™ 1" Scope Rings (for 3/8" base)	HCA-080 HCA-081	Replacement Synthetic Cables w/o yokes	HCA-120
angeMaster™ 1" Scope Rings (for 7/8" base)		Replacement Synthetic Cables w/yokes	HCA-122
untMaster™ Replacement String	HCA-115	MAGNUM™ Replacement Cables MAGNUM EXTREME™ & TURBO EXTREME™	HCA-124
untsMan™ Replacement String	HCA-117		
AGNUM™ Replacement String	HCA-118	Replacement Cables	HCA-123
		HuntsMan Replacement Steel Cables	HCA-125

# The ACUdraw™

Perfect Draw ... Perfect Shot

ACUdraw.™ the world's only integrated automated cocking unit, now makes crossbow hunting safer and more accessible for everyone. It also insures an accurate & precise draw time after time.

### Setting New Standards For Performance and Design

- > Improved for 1997 based on customer suggestions
- > Reduces 150 # draw weight to about 5 # when operated manually
- > Consistently draws the bow, insuring repeatability and grouping for precise shot placement every time
- > Whisper-quiet manual crank or power-up with almost any cordless screwdriver or drill (4.2 volts or more)
- > Makes hunting safer in a tree stand because you can operate it while seated
- > Weighs a mere 1 lb. 2 oz. with no bulky clamp-on or hang-on accessories
- > Comes with 15 minute instructional video, hand crank, and crank holster that attaches to your belt or fanny pack

# The ACUdraw is stocked in two standard models:

- ➤ The HuntMaster™ ACUdraw™ in film-dipped REALTREE® X-TRA™ Brown Camo (HCB-012-A at 150 #)
- > The 458 MAGNUM™ ACUdraw™ in film-dipped REALTREE® X-TRA™ Brown Camo (HCB-002-A at 165 #)

Your dealer can special order the ACUdraw™ installed in any of our crossbow models. Allow 4-6 weeks for delivery. See your

> First introduced by or exclusive to Hunter's Manufacturing Company



# stomized Arrow Program

As An Exclusive Easton Distributor, Hunter's Manufacturing has combined the art and tradition of individually hand-fabricated arrows with the unparalleled quality of Easton shafts and accessories to produce the highest quality Pro Series custom arrows made in the world.

> 6 Hunter's makes doing business easy. > Clear, simple, preprinted order forms

> > > 72-Packs

> 6-Packs

> Dedicated to doing business your way

Computerized customer records & history of purchases

> 12-Packs

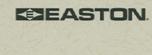
> Dozen Boxed

Hunter's offers the best packaging in the industry.

> And, upon request, we will custom pack and label

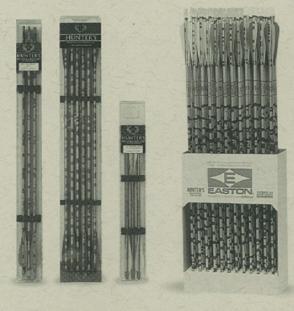
## Six reasons you should choose Hunter's Manufacturing as your Easton arrow supplier:

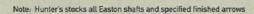
- Hunter's exclusive XX75 Super Camo and XX75 Camo are available in all hunting sizes made by Easton.
  - > With and without Super Uni Bushings
  - > Strong and straight 7075 T9 alloy construction (96,000 psi)
  - > Competitively priced
  - > The arrow that simplifies your inventory
- Hunter's offers a unique selection of exclusive arrows.
  - Hunter's XX75 Super Camo-with Super Uni Bushings
  - > Hunter's XX75 Camo-with Standard Swaged Nock Ends
- New > Hunter's XX78 Camo-with Super Uni Bushings or Swaged in Ultra Lite Sizes: 2212,2312, 2512 (7078 Alloy)
  - > Hunter's 5086 E-Hunter Black Promotional Arrow
- NeW > Hunter's XX78 TURBO EX™ Super Brite™-Crossbow Arrow with Neon Caps (2219)
  - ➤ Hunter's XX75 Camo Super Brite™ Crossbow Arrow with Neon Caps (2219)
  - Hunter's 458 Series XX75 Crossbow Bolts (2315)
- Hunter's offers Easton's complete line of arrows, including:
  - > XX78 Super Slam
  - > XX78 Camo Extreme Predator
  - > XX75 Advantage
  - > XX75 Camo Hunter
  - > XX75 GameGetter II





- Hunter's maintains a large standard-fletched inventory.
  - >5" right wing vanes and feathers (20 diameter & above)
  - > 4" right wing vanes and feathers (18 & 19 diameter series)
  - > 3" right wing vanes and feathers (15-17 diameter series)
  - ➤ TM Twist<sup>TM</sup> 2 degree helical fletching. The latest breakthrough now you get the rotation of a helical but the clearance of a shoot-thru style
  - Custom fletching available







... the mark of perfection"

1325 Waterloo Road Suffield, Ohio 44260-9608 (330) 628-9245 (330) 628-0999 fax





